

Grand Forks East Grand Forks Chamber of Commerce presents...

Spotlight on Tuscany

November 7 – 15, 2017

Book Now
& Save
\$150
Per Person



Upgrade to **Elite Airfare!** see inside for details

Bon Voyage
TRAVEL  LEADERS®

For more information contact

Bonnie Haley

Bon Voyage Travel Leaders

(701)772-6313

bonnie@bonvoyagetravelnd.com



9 Days • 10 Meals: 7 Breakfasts, 3 Dinners

Book Now & Save \$150 Per Person:

Double ~~\$3,349~~; Double \$3,199*

Single ~~\$3,549~~; Single \$3,399;

Triple ~~\$3,319~~ Triple \$3,169

For bookings made after May 08, 2017 call for rates.

Included in Price: Round Trip Air from Grand Forks Mark Andrews Intl, Air Taxes and Fees/Surcharges, Hotel Transfers

Not included in price: Cancellation Waiver and Insurance of \$280 per person

* All Rates are Per Person and are subject to change, based on air inclusive package from GFK

Upgrade your in-flight experience with Elite Airfare

Additional rate of: Business Class \$4,990

† Refer to the reservation form to choose your upgrade option

IMPORTANT CONDITIONS: Your price is subject to increase prior to the time you make full payment. Your price is not subject to increase after you make full payment, except for charges resulting from increases in government-imposed taxes or fees. Once deposited, you have 7 days to send us written consumer consent or withdraw consent and receive a full refund. (See registration form for consent.)

"Single Hotel Stay": tours feature every night at the same hotel, so you only unpack once! Accommodations are carefully chosen, allowing you the flexibility to access and explore nearby cities and attractions.



Culinary Inclusions

- Sample delectable wines during a wine tasting in the Chianti region.
- Spend time at a cheese factory to taste flavorful pecorino cheese.
- Enjoy regional wines with every included dinner.

Must-See Inclusions

- Stay in the famous spa resort town of Montecatini Terme for seven nights!
- Journey to Florence for a tour of the "Cradle of the Italian Renaissance."
- Stop in the medieval city of Lucca, encircled by 16th-century walls.

Collette Experiences

- Visit the Academy Gallery and Michelangelo's famous statue of David.
- See the Gothic Line, one of the Germans' last lines of defense during WWII.
- Visit the Museum of Liberation and see WWII fortifications and bunkers.

Highlights: Montecatini Terme, Florence, Lucca, Gothic Line, Siena, Winery Tour, Pisa, San Gimignano

Day 1: Tuesday, November 7, 2017

Overnight Flight Your adventure begins with an overnight flight to Italy. Rolling landscapes, savory wines, delicious food and stunning architecture...this can only be Tuscany. On this special journey you will enjoy walking tours in Italy's most charming towns, visit magnificent historic monuments, and sample mouth-watering cuisine and wines.

Day 2: Wednesday, November 8, 2017 Montecatini Terme, Italy - Tour Begins

Your tour opens in the famous spa resort town of Montecatini Terme, your home for the next seven nights. This evening, get acquainted with your fellow travelers during a

welcome dinner where regional foods and Italian wines kick off your Tuscan adventure. (D)

Day 3: Thursday, November 9, 2017

Florence A cultural tour in the "Cradle of the Italian Renaissance" showcases the beautiful city of Florence. A local Florentine guide highlights many of the city's priceless treasures including a visit to the Academy Gallery* – which houses Michelangelo's monumental statue of *David*. At the Piazza del Duomo, which is the center of religious life in medieval Florence, you will see the impressive Cathedral of Santa Maria del Fiore and the gilded bronze doors of the Baptistry dedicated to St. John. The remainder



of your day is at leisure to explore this unparalleled city as you choose. (B)

Day 4: Friday, November 10, 2017
Lucca - Borgo a Mozzano - Gothic Line
Set out on a guided visit to Lucca, Tuscany's best-kept secret.

Offering Renaissance walls, Romanesque churches, medieval streets flanked by towers, and delightful squares, Lucca is sure to charm you. Visit the Basilica di San Frediano before stopping to explore the home of well-known composer Giacomo Puccini where you will see the piano on which he composed *Turandot*. Enjoy some leisure time for lunch and independent exploration. Afterwards, depart for Borgo a Mozzano and view the remarkable Ponte del Diavolo (Devil's Bridge). Next, view the Gothic Line – built by the Germans, it was one of their last lines of defense during WWII. Visit the Museum of Liberation and see the actual fortifications and bunkers. (B)

Day 5: Saturday, November 11, 2017
Siena Discover charming Siena with a local guide. Embark on a lovely walking tour through its narrow Gothic streets. Behold stunning

palaces, mansions and the historic Piazza del Campo along the way.

Your day continues with a special visit to a Tuscan winery where you'll meet the people behind some of Chianti's finest wines. **Learn from experts as you savor a selection of the local varieties** and find out why Tuscany still shines on the international wine stage. During your visit, learn about the art of winemaking and the process of making Italian olive oil. (B, D)

Day 6: Sunday, November 12, 2017

Pisa Explore the many historic sites in the ancient maritime Republic of Pisa, including the Piazza dei Miracoli ("Field of Miracles") – a UNESCO World Heritage site. Be sure to have your camera handy for a stop at the famous Leaning Tower of Pisa so you, too, can take a picture that makes it appear as if you are holding this iconic structure up! (B)

Day 7: Monday, November 13, 2017

Montecatini Terme The day is yours to relax and experience the local flavor. Take this opportunity to shop at the local boutiques and dine at one of the many fine local restaurants. Or,



perhaps you will choose an optional excursion to Cinque Terre with its rugged coastline dotted with terraced vineyards to visit its nearly inaccessible string of fishing villages nestled between the mountains and the Mediterranean. (B)

Day 8: Tuesday, November 14, 2017

Cheese Factory Visit - San Gimignano

Begin your day with a visit to a cheese factory where you'll learn how the famous pecorino cheese is made.

Then, sample it for yourself during a cheese tasting. Afterwards, travel to the hilltop village of San Gimignano, one of the most picturesque places in Tuscany. Explore this enchanting medieval town, from its famous 14 towers to its magnificent vistas

overlooking the vineyards of Tuscany. Enjoy free time and perhaps indulge in some famous Italian gelato before visiting some of the town's shops. A delightful experience awaits this evening when you **attend a Tuscan feast featuring traditional cuisine and savory wines in the magical Tuscan countryside.** (B, D)

Day 9: Wednesday, November 15, 2017 Montecatini Terme - Tour Ends

Your tour ends today. (B)

Itinerary at a glance

Day 1	Overnight Flight
Days 2 – 8	Hotel Ercolini and Savi, Montecatini

On some dates alternate hotels may be used.

For important reservation information visit <https://gateway.gocollette.com/link/784686>.

You can also find this information on your tour documents.

Experience It! Gothic Line

In the waning days of World War II (and after the fall of Rome), German forces made preparations to defend northern Italy. Along the Apennine Mountains, they created a formidable line of defense in an effort to hold back Allied forces. The site of some of the hardest fighting of the Italian campaign, the battles along the Gothic Line helped tie down two German armies. Join us and see the array of bunkers and fortifications along the line and visit the Museum of Liberation. Learn of the heroic deed of Allied forces and Italian partisans. Come away with a new appreciation for those who gave so much in the name of freedom.

Please Note:

Days of features are interchangeable.

Single accommodations are limited and are available on a first come, first served basis.

Most shops and businesses in Italy are closed on Sundays and on national/religious holidays.

To complete your tour, we include roundtrip airport-to-hotel transfers when purchasing our airfare with your tour. If you have arranged for your own air, we are pleased to provide you the option of *purchasing* these transfers. Please note that all transfers will leave at prescheduled times.

*The Academy Gallery is closed Mondays, as are other state museums. If the Academy Gallery is closed the itinerary will be rearranged to accommodate it.

To truly experience the program and destination, you need to be able to participate in physical activities such as longer walking tours, walking over uneven terrain, climbing stairs and periods of standing. Some of the touring days may be longer, with select included activities occurring later in the evening. Some of the most unique sightseeing

can mean accessing locations that restrict motorcoaches, especially in historic areas. For your comfort, we recommend bringing walking shoes.

Please be advised many airlines do not provide advance seat assignments until check-in at the airport. Advance seating will be subject to the airline's terms and conditions.

Air passengers will arrive and depart from Florence or Pisa airports.

Economy air rate and schedule are applicable for groups of 10 or more traveling on the same flights and dates.

A deposit of \$500 per person is due upon reservation. If you purchase our Travel Protection Plan, the deposit is only \$250 per person plus the cost of the Insurance. Reservations are made on a first come, first served basis. Reservations made after the deposit due date of May 01, 2017 are based upon availability. Final payment due by September 08, 2017. Deposits are refundable up until May 08, 2017.

CST#2006766-20 UBN#601220855 Nevada Sellers of Travel Registration No. 2003-0279

For more information visit
<https://gateway.gocollette.com/link/784686>

Air Upgrades

Collette's Elite Airfare allows you to travel in ultimate comfort and convenience. Treat yourself to a wealth of amenities that come with a business, premium economy, or first-class ticket. Land rested, refreshed, and ready for your adventure.

Rewards

Join Travel Loyalty by Collette (TLC) through a simple online process after booking a trip. Once you depart, receive a \$150 credit per person towards your next trip! It's our way of rewarding our loyal travelers.† Learn more at www.gocollette.com/guided-travel#loyalty_program

You Are Protected

Travel the world, worry-free with Collette's Travel Protection Plan. If you need to cancel for any reason right up until the day prior to departure, you'll get a full refund (less the cost of the plan). Plus, you are covered on tour. If you have to stop your trip or return home early, need medical assistance or evacuation, suffer a baggage loss or delay, or are delayed on tour for 12 hours or more, you're covered. It's the kind of peace of mind you cannot put a price tag on. Learn more at www.gocollette.com/guided-travel#no_worries_waiver

The Collette Gateway

After you make your reservation, we will email you an invitation to the Collette Gateway. This online hub allows you to track your travel experience. On your personal profile page, tell us where you've been; enjoy a countdown to your tour, see information about the destinations you'll visit, connect with fellow travelers, check out popular travel tips and sign up for Travel Loyalty by Collette (TLC). The Gateway makes your travel experience easy and fun. Learn more at gateway.gocollette.com

† Full credit is valid for travel within 12 months of the original trip. \$100 of the credit remains valid for travel within 13-24 months and the entire credit expires after 24 months.

Bon Voyage Travel Leaders
2100 S Columbia Rd Ste 118
Grand Forks, North Dakota, 58201-5895





162 Middle Street
 Pawtucket, RI • 02860
 Phone: 1-800-852-5655 Fax: 1-401-727-9014

If paying by credit card, please complete this form and return to Bon Voyage Travel Leaders. We can only charge your credit card for the amount noted if the signature, address and phone number are listed below. Thank you!

CREDIT CARD AUTHORIZATION FORM

BOOKING NUMBER: 784686
 DEPARTURE DATE: November 7, 2017

TOUR: Spotlight on Tuscany
 GROUP NAME: Bon Voyage Travel Leaders

Name of Passenger:
 Salutation: _____ First Name: _____ Middle Initial: _____ Last Name: _____ Suffix: _____
 (Mr., Mrs., Rev.) (Please print as it appears on Passport) (Jr., Sr.)

Cardholder Name: _____
 (Please print as it appears on your Credit Card)

Cardholder Address: _____
 (as it appears on your credit card statement)

Cardholder Phone: _____

Credit Card Type: ___American Express ___Discover ___MasterCard ___Visa

Credit Card Number: _____

Expiration Date: _____ Amount to be charged: \$ _____

Cardholder's Signature: _____ Date: _____

I agree to pay according to the card issuer agreement. I understand and accept Collette cancellation policy, terms and conditions.

Participating credit card companies are now requiring a billing address and phone number for **FRAUD PREVENTION**. All information **MUST** be provided. Thank you for your cooperation! If using your credit card for payment, please return this Authorization Form by mail to:

Bon Voyage Travel Leaders
 Attn: Bonnie Haley
 2100 S Columbia Rd Ste 118
 Grand Forks, ND 58201-5895

Or by Fax to: (701)772-3347

Above credit card information has been called in to Collette.

BOOKING NUMBER: 784686
DEPARTURE DATE: November 7, 2017TOUR: Spotlight on Tuscany
GROUP NAME: Bon Voyage Travel Leaders

Available Options

Personalize your tour by adding an optional activity below. Our recommended options have been carefully chosen to help enhance your individual experience. Complete the provided Prepaid Options Form to reserve your options.

Availability is limited and reservations are on a first come, first serve basis. Payment must be received no later than 15 days prior to departure. Prices are subject to change.

Children under the age of 18 **MUST** be accompanied by an adult.

Montecatini Terme



Tuscan Cooking Class & Dinner in Montecatini

\$75 USD

Take advantage of this remarkable opportunity to step into a local Tuscan restaurant's kitchen and learn the secrets of traditional Tuscan cuisine. A brief tour acquaints you with the kitchen at this rural gem amongst the Tuscan countryside. Discover the bounty of fresh, local ingredients and learn the techniques used in traditional Tuscan cooking that have been passed down for generations. Then sit down and enjoy the fruits of your labor with a leisurely four-course dinner that includes wine and dessert. You will also receive recipes for the dishes that were prepared so you can show your friends and family at home how to really cook Italian style! *Duration: Approximately 4 hours.* Please note a minimum of 20 passengers is required. Transportation is included.



Tuscan Villa Dinner & Entertainment

\$75 USD

Spend your free night in a gorgeous villa overlooking the beautiful spa town of Montecatini Terme and feasting on delicious Tuscan cuisine. You'll dine in high style at this country estate that was once a family farm house. Live, traditional entertainment and wine are included in this magical outing. Now a family owned boutique inn and restaurant, the villa is known for its thoughtful hospitality, elegance, and home made olive oil. Stroll through its magnificent gardens and enjoy views of the rural hills and Montecatini Terme. *Duration: Approximately 3 hours.* Please note a minimum of 20 passengers is required. Transportation is included.

Cinque Terre

Day Trip to Cinque Terre

\$95 USD

Spend a glorious day exploring the unique Cinque Terre. You'll discover a magical land nestled between the mountains and the Mediterranean that is nearly inaccessible. Travel by rail and boat*, past terraced vineyards and stunning panoramas on your way to a string of colorful fishing villages that sit along the area's breathtaking, rugged coastline. Savor the charms of this special place with a local guide who will help you explore some of the delightful towns of the area. Hear tales of the region's past and present as you come to know why the Cinque Terre National Park has been named a UNESCO World Heritage site. This is the perfect way to spend your day – feeling like you have stepped into a postcard. Your day comes to a close tasting the flavors of the area at a local shop as you sip wine made in the region and try some local treats. *Boat trip is seasonal. When boat is not available travel will be by rail only. *Duration: Approximately 8 hours.* Please note a minimum of 10 passengers is required. Transportation is included.



TRAVEL DATE: 11/07/2017 TERRITORY: M4
RES#: 784686

Spotlight on Tuscany

For Reservations Contact: Bonnie Haley (701)772-6313 email: bonnie@bonvoyagetravelnd.com
Bon Voyage Travel Leaders, 2100 S Columbia Rd Ste 118, Grand Forks, ND 58201-5895

A deposit of \$500 per person is due upon reservation. If you purchase our Travel Protection Plan, the deposit is only \$250 per person plus the cost of the Insurance. Reservations are made on a first come, first served basis. Reservations made after the deposit due date of May 01, 2017 are based upon availability. Final payment due by September 08, 2017. Deposits are refundable up until May 08, 2017.

YOUR INFORMATION:

Clearly print your full name (first/middle/last) as it appears on your government issued travel documentation.

IMPORTANT: In order to avoid any unnecessary change fees, it is imperative that all guest names are entered correctly from the start. The information below must be the legal name and be 100% identical to the ID being used to travel <passport/driver's license> including middle names or suffixes <Jr, Sr>.

First: _____ Middle: _____ Last: _____ Suffix: _____

Nickname: _____ Gender: () Male () Female Date of Birth: month _____ day _____ year _____

Address: _____ City: _____ State: _____ Zip Code: _____

Phone: () _____ Cell: () _____ Email Address: _____

Passport Number: _____ Expiration Date: (month/day/year) _____ Date of Issuance: (month/day/year) _____

City, State, Country of Issuance: _____ Citizenship: _____

Should you become ill or injured, whom should we contact (not traveling with you): _____ Phone: () _____

ROOMING WITH: Check if address is the same as Passenger #1

First: _____ Middle: _____ Last: _____ Suffix: _____

AIR GATEWAY: Departure airport for this tour: _____

Air Seat Request: () Aisle () Window () Next To Traveling Companion

Collette cannot guarantee your seat preference. If you have not purchased air through Collette and wish to purchase transfers, you must transfer at our pre-scheduled times. Please be advised, when travelling as part of a group, many airlines do not provide seat assignments. Preferred seating may be available for an additional charge.

Please reserve an upgrade to Elite Airfare for an additional rate of: Business Class \$4,990

Service is limited and not available on all flights or carriers. Other restrictions may apply. Please note: if you purchase an upgrade we cannot guarantee the same flight schedule as the group.

Are you willing to separate from the group air schedule to accommodate your upgrade request? () Yes () No

"Federal law forbids carriage of hazardous materials such as aerosols, fireworks, lithium batteries & flammable liquids aboard the aircraft in your checked or carry-on baggage. A violation can result in 5 years' imprisonment and penalties of \$250,000 or more. Details on prohibited items may be found on TSA's "prohibited items" web page: <http://www.tsa.gov/traveler-information/prohibited-items>."

TRAVEL PROTECTION: () Yes, I wish to purchase travel protection \$280 () No, I decline

If you choose not to purchase Collette's Waiver Insurance Plan, you will incur penalties for changes and cancellations. Travel Protection Payment is due with first deposit. The Waiver Fee does not cover any single supplement charges which arise from an individual's traveling companion electing to cancel for any reason prior to departure. The single supplement will be deducted from the refund of the person who cancels. (There is coverage under Part B which includes a single supplement benefit of \$1,000 for certain covered reasons. See Part B for details.)

PLEASE MAKE CHECKS PAYABLE TO: Bon Voyage Travel Leaders () Check () Credit Card

Waiver/Insurance Amount: \$ _____ Deposit Amount: \$ _____ Total amount enclosed: \$ _____

Cardholder Name (if paying by Credit Card): _____

Cardholder Billing Address: Check if address is the same as above _____

Cardholder Phone: _____ Amount: \$ _____

Credit Card Number: _ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _ Expiration Date: _ _ / _ _ / _ _
M M Y Y

SIGNATURE REQUIRED for acceptance of the below conditions and agreement to credit card use:

Date: _____

I agree to pay according to the card issuer agreement. I understand and accept the cancellation policy, terms and conditions. See <http://www.gocollette.com/about-collette/terms-and-conditions> for full terms and conditions of your purchase.

Important Conditions: Your price is subject to increase prior to the time you make full payment. Your price is not subject to increase after you make full payment, except for charges resulting from increases in government-imposed taxes or fees.



162 Middle Street
 Pawtucket RI 02860
 Phone: 1-800-852-5655, Fax: 1-401-727-9014

TOUR: Spotlight on Tuscany
GROUP NAME: Bon Voyage Travel Leaders

DEPARTURE DATE: Nov 07, 2017
BOOKING NUMBER: 784686

AVAILABLE PREPAID OPTIONS

Personalize your tour by adding an optional activity below. Our recommended options have been carefully chosen to help enhance your individual experience. Complete the provided Prepaid Options Form to reserve your options. Availability is limited and reservations are on a first come, first served basis. Payment must be received no later than 15 days prior to departure. Prices are subject to change. Children under the age of 18 MUST be accompanied by an adult.

PASSENGERS NAME: (Please submit a separate form for each passenger)

Salutation: _____ First: _____ Middle: _____ Last: _____ Suffix: _____ Nickname: _____
(Mr., Mrs., Rev.) (Please print EXACTLY as it appears on Passport) (Jr., Sr.)

✓	Option	Price Per Person (USD)
_____	Tuscan Cooking Class & Dinner in Montecatini	75.00
_____	Tuscan Villa Dinner & Entertainment	75.00
_____	Day Trip to Cinque Terre	95.00
_____	<i>*Boat trip is seasonal. When boat is not available travel will be by rail only.</i>	

Please make checks payable to Bon Voyage Travel Leaders and send to:

Bon Voyage Travel Leaders
 Attn: Bonnie Haley
 2100 S Columbia Rd Ste 118
 Grand Forks, ND 58201-5895
 Fax: (701)772-3347